

# Work Order ID 58612

May 12, 2010 10:26:20 AM



Page 1

Item ID: D2330-041

Accept



Setup Start



Revision ID:

Item Name: Basket Base Assembly

Stop



Start Date: 12/05/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 17/05/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

*[Signature]*

Date: 10-5-12

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2330

Rev G

100

0.00



Large Fab

Memo

0.00

Large Fab

1- weld as per dwg D2330 and QSI 004

S.S Rod batch: 4114649

*[Signature]* 10/09/16 (1x)

110

QC9- Inspect visual per QSI004- Fusion Welds

0.00



QC

Memo

0.00

Quality Control

*[Signature]* 10.09.20

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

*[Signature]*

*[Signature]*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

May 12, 2010 10:26:20 AM



**Accept**



**Setup Start**



**Stop**



**Start Date:** 12/05/2010      **Start Qty:** 1.00

**Cust Item ID:**

**Required Date: 17/05/2010      Req'd Qty: 1.00**



**Customer:**

**Reference:**

**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

**Stop**



**Insp.  
Stamp**

White Gloss(Ref:4.3.5.2),per QSI005 4.3-Steel



Hours	Number
BH	10-9-22



**Powdercoat**

## Memo

0.00

## Powder Coating

Start Time: 10:30  
Oven Temperature: 400  
Finish Time: 11:00

### QC3- Inspect Part Finish


$$\Rightarrow M_{10/09/22}$$


QC

## Memo

0.00

## Quality Control

Identify as per dwg & Stock Location: 6-A



### Packaging

## Memo

0.00

## Packaging

W/O  
58598

ES, 0/09/22 ①

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10-9-22	—	ADD SEQUENCE FOR PRESS - WASH. & CLEAN. PERMANENT CHANGE	Bif E	10-9-22 10.09.22	①		S 10/9/22

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**Work Order ID 58612**

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Page 3

Item ID: D2330-041

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Setup Start



Revision ID:

Item Name: Basket Base Assembly

Stop



Start Date: 12/05/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 17/05/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/09/24 AJ

MF  
10-9-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

May 12, 2010 10:27:06 AM

Page 1

Work Order ID: 58612

Parent Item: D2330-041

Parent Item Name: Basket Base Assembly

Comments: IPP Rev:H 02.09.04 M304EX0.75-16F was M750-16FXS-S/S KJ  
IPP Rev:I 08-09-09 revF as per dwg (ecn 08-522) DD verified by:EC

Start Date: 12/05/2010

Required Date: 17/05/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D2012-107 Clevis		Manufactured	No			100	Each	32.0000	1		10/09/09	

Location Loc Qty Loc Code

ST004 32  
40274 14  
46634 18

D2235-1 Basket Rib		Manufactured	No			100	Each	12.0000	4			
-----------------------	--	--------------	----	--	--	-----	------	---------	---	--	--	--

Location Loc Qty Loc Code

WA 12  
57593 2  
57792 10

D2252-1 Frame		Manufactured	No			100	Each	20.0000	2			
------------------	--	--------------	----	--	--	-----	------	---------	---	--	--	--

Location Loc Qty Loc Code

WA 20  
47837 4  
51941 8  
58084 8

D2252-7 Frame		Manufactured	No			100	Each	6.0000	1			
------------------	--	--------------	----	--	--	-----	------	--------	---	--	--	--

Location Loc Qty Loc Code

WA 6  
47843 2  
48324 4

①  
B61183 ④ 10/09/08

10/09/08

②

10/09/08

①

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 2

Work Order ID: 58612

Parent Item: D2330-041

Parent Item Name: Basket Base Assembly






Comments: IPP Rev:H02.09.04M304EX0.75-16F was M750-16FXS-S/SKJ  
IPP Rev:1 08-09-09 revF as per dwg (ecn 08-522) DD verified by:EC

Start Date: 12/05/2010

Required Date: 17/05/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
✓ D2253-1  Lug		Manufactured	No			100	Each	21.0000	2			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>		
				WA				21				
					53965			21				
✓ D2254  Gussett		Manufactured	No			100	Each	52.0000	2			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>		
				WA				52				
					39801			52				
✓ D2327-3  Spacer Bushing		Manufactured	No			100	Each	12.0000	1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>		
				WA				12				
					57790			12				
✓ D2330-1  Frame		Manufactured	No			100	Each	2.0000	2			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>		
				WA				2				
					46832			2				
✓ D2330-5  Frame		Manufactured	No			100	Each	0.0000	1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>		
				WA				2				
					46832			2				

1353965 @ 10/09/08

2

10/09/08

2

860320 @ 10/09/08

2

346832 @ 10/09/08

2

361876 @ 10/09/09

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

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Page 3

Work Order ID: 58612

Parent Item: D2330-041

Parent Item Name: Basket Base Assembly

Comments: IPP Rev:H02.09.04M304EX0.75-16F was M750-16FXS-S/SKJ  
IPP Rev:I 08-09-09 revF as per dwg (ecn 08-522) DD verified by:EC

Start Date: 12/05/2010

Required Date: 17/05/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
✓ D2330-7		Manufactured	No			100	Each	0.0000	1			
Frame												
✓ D2581		Manufactured	No			100	Each	40.0000	4			
Mounting Bracket												

Location Loc Qty Loc Code

WA 40  
46086 2  
51745 2  
57185 13  
58301 23

✓ D3748-1		Manufactured	No			100	Each	13.0000	3			
Hinge Half												

Location Loc Qty Loc Code

WA 13  
57151 13

✓ M304EX0.75-16F		Purchased	No			100	sf	513.7811	30			
Expanded Metal Flat SS												

Location Loc Qty Loc Code

MAT 513.7811368  
111956 28  
112949 12  
113497 6.34  
113555 39.2888368  
114399 108.1523  
114594 320

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Page 3

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**NOTE:** Date & initial all entries

# Picklist Print

May 12, 2010 10:27:07 AM

Page 4

Work Order ID: 58612



Parent Item: D2330-041



Parent Item Name: Basket Base Assembly

Start Date: 12/05/2010

Required Date: 17/05/2010

Comments: IPP Rev:H 02.09.04 M304EX0.75-16F was M750-16FXS-S/S KJ  
IPP Rev:I 08-09-09 revF as per dwg (ecn 08-522) DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
B2330-15 Frame		Manufactured	No			100	Each	0.0000	1			



B61868 D 10/09/09

Frame

N/A

10.09.09

May 12, 2010 10:27:07 AM

Shop Packet Print

Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

ITEM	QTY -041	QTY -043	PART NUMBER	DESCRIPTION
1	X		D2330-041	BASKET ASSEMBLY
3		X	D2330-043	LID ASSEMBLY
7	1		D2012-107	CLEVIS
8	4		D2235-1	RIB
9	2	2	D2252-1	FRAME
10	1	4	D2252-7	FRAME
11	2		D2253-1	LUG
12	2		D2254	GUSSET
13	1	1	D2327-3	BUSHING
14		1	D2329	LABEL PLATE
15	2	2	D2330-1	FRAME
16	1		D2330-5	FRAME
17	1		D2330-7	FRAME
18		1	D2330-15	FRAME
19	4	2	D2581	MOUNTING CHANNEL
20	3		D3748-1	HINGE HALF
21		3	D3749-1	HINGE HALF

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER

NO. 58612  
BJ 10-5.12

RELEASED  
9/2/8 MB

**NOTES:**

- 1) FRAME MATERIAL: AISI 304/316 SS, 3/4 x 3/4 x 0.065 WALL SQUARE TUBING  
REF. DART SPEC M304TS0.750W.065
- 2) MESH MATERIAL: 3/4-16F EXPANDED SS  
REF. DART SPEC M304EX0.75-16F
- 3) FINISH: POWDER COAT ASSEMBLY GLOSS WHITE (4.3.5.2) PER DART QSI 005 4.3
- 4) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) WEIGHT: N/A
- 9) WELDING: PER DART QSI 004

G	ADDED 'ITEM' COLUMN TO PARTS LIST; ADDED NOTE 10 ON SHT 2; ITEMS 20 AND 21 REPLACE D2232-1/-3; STRETCHED LID FROM 83.27" TO 84.00"; ITEMS 9 & 10 REPLACE D2330-3/-9/-13; ITEM 13 (ON LID) REPLACES D2327-1; REORGANIZED ALL SECTION & DETAIL VIEWS. REASON: SEE PAR#09-006.	MB	09.02.05
F	DRAWING UPDATED TO CURRENT STANDARDS. SHEET 6 ADDED. FRAME MATERIAL THICKNESS WAS 0.060.	AJS	08.08.11
E	INCORPORATED D1. D2253-1 WAS D2253 (NCR 533).	KE	05.11.10
D	MODIFIED LATCH, REDRAWN	KE	99.09.14
C	ADDED LATCH AND LABEL PLATE	BK	96.05.23
REV.	DESCRIPTION	BY	DATE
DESIGN	JB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	5		
CHECKED	MB	DRAWING NO.	REV. G
MFG. APPR.	MB	D2330	SHEET 1 OF 6
APPROVED	MB	TITLE	SCALE
DE APPR.	MB	BASKET ASSEMBLY (206B)	NTS
DATE	09.02.05	<small>COPYRIGHT © 1994 BY DART AEROSPACE LTD  THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. IT IS NOT TO BE USED FOR ANY PURPOSES OTHER THAN THAT FOR WHICH IT WAS ORIGINALLY INTENDED. ANY REPRODUCTION OR TRANSMISSION IN ANY FORM OR BY ANY MEANS, WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD, IS PROHIBITED.</small>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

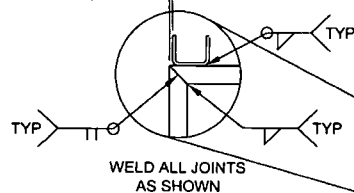
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

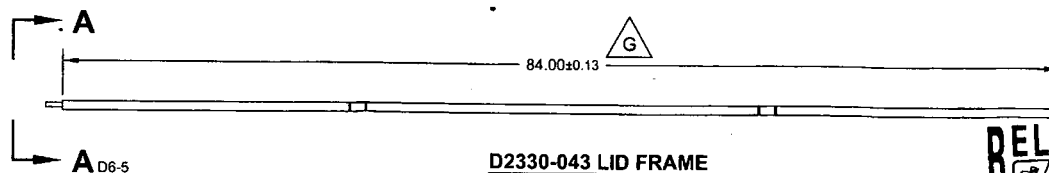
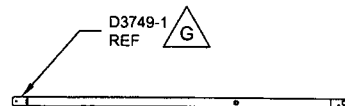
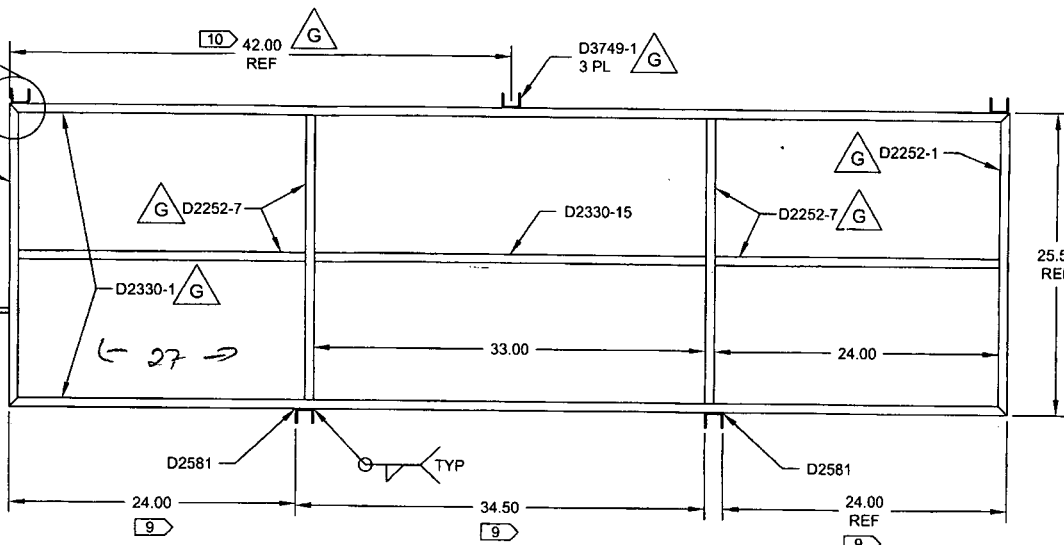
**NOTE:** Date & initial all entries



10 0.13  
2 PL, REF



D2252-1  
D2327-3  
REF  
SEE DETAIL G  
A2-5



# LID FRAME NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) WELDING: PER DART QSI 004
- 9) ALIGN WITH ADJACENT D2581 ON BASE
- 10) CENTER D3749-1 HINGE HALF ON D3748-1 HINGE HALF LOCATED ON D2330-041 BASKET BASE ASSEMBLY

D2330-043 LID FRAME

RELEASED  
07/02/05

DESIGN	JE	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. G
MFG. APPR.		D2330	SHEET 2 OF 6
APPROVED		TITLE	SCALE
DE APPR.		BASKET ASSEMBLY (206B)	NTS
DATE	09.02.05	COPYRIGHT © 1994 BY DART AEROSPACE LTD	
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W/O:		WORK ORDER CHANGES					
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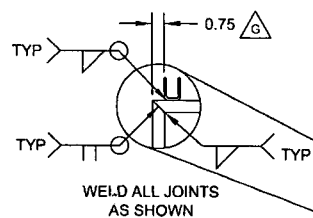
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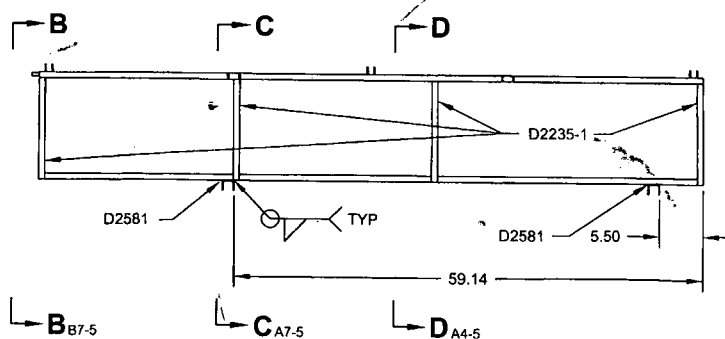
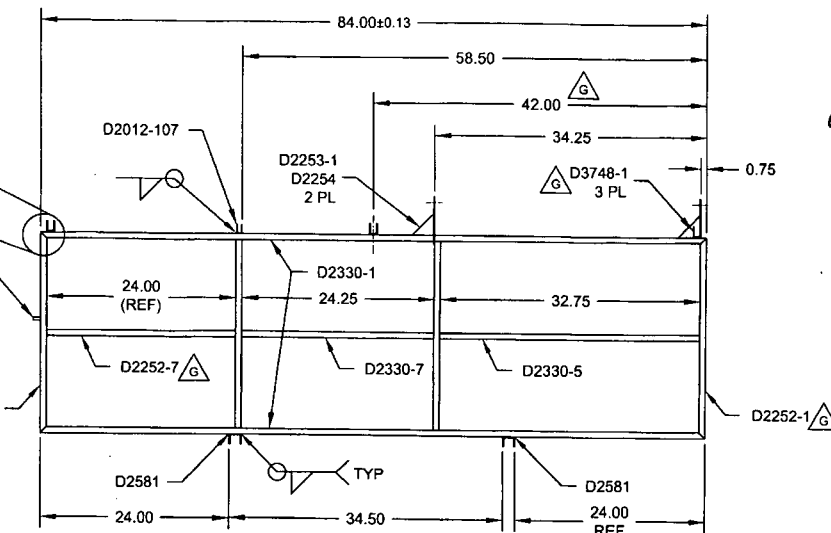
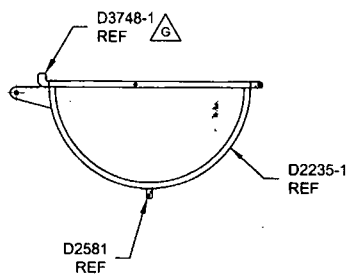
C

B

A



SEE DETAIL G  
A2-5



D2330-041 BASE FRAME ASSEMBLY

**BASE FRAME NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) WELDING: PER DART QSI 004

DESIGN	JB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. G
MFG. APPR.		D2330	SHEET 3 OF 6
APPROVED		TITLE	SCALE
DE APPR.		BASKET ASSEMBLY (206B)	NTS
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8 7 6 5 4 3 2 1

W/658612

RELEASED  
CA/2/14/11/12

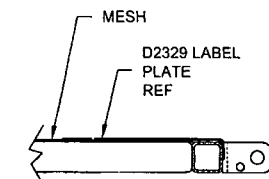
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

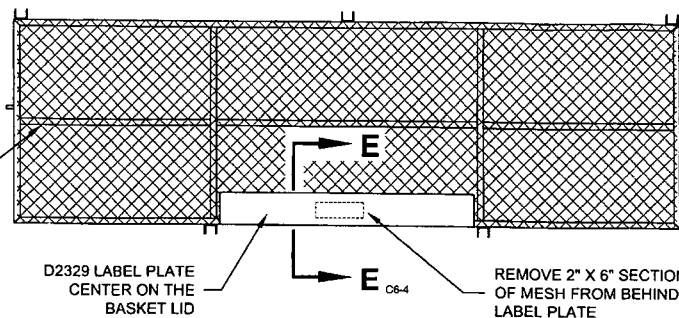
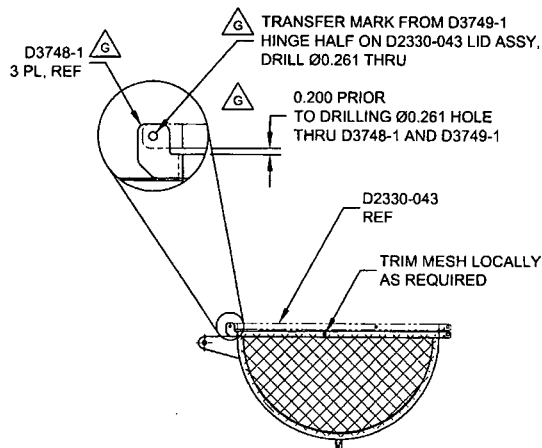
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

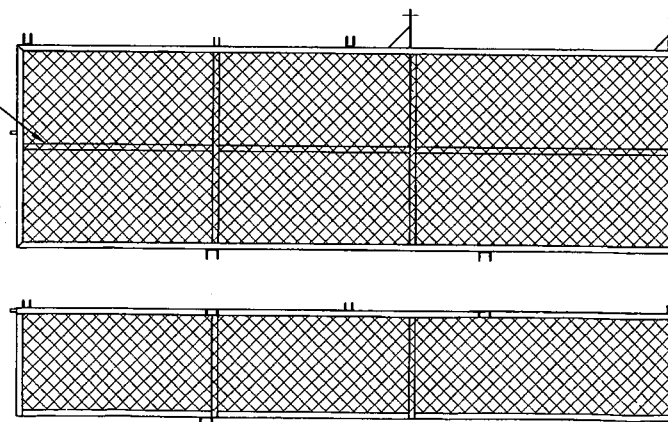


**SECTION E-E** C3-4  
VIEW ROTATED 90° CCW

TACK WELD EACH  
STRAND END OF  
MESH TO FRAME



**D2330-043 LID ASSEMBLY**



**D2330-041 BASE ASSEMBLY**

**ASSEMBLY NOTES:**

- 1) MATERIAL: SEE SHEET 1 FOR MESH MATERIAL
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) WELDING: PER DART QSI 004

DESIGN	JB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
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CHECKED		DRAWING NO.	REV. G
MFG. APPR.		D2330	SHEET 4 OF 6
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W1058612

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

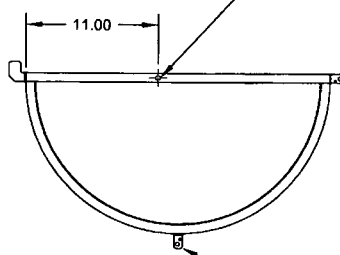
**NOTE:** Date & initial all entries

W/O 58612



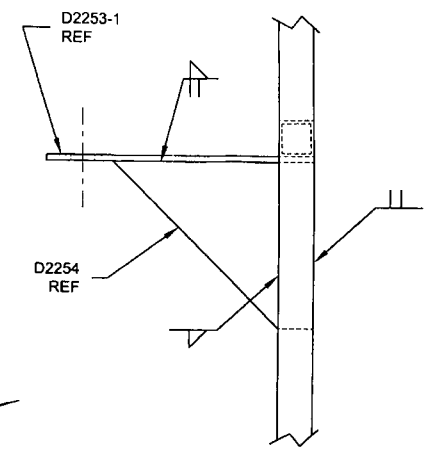
**VIEW A-A** A6-2

DRILL 3/8 HOLE AND  
INSTALL D2327-3  
SEE DETAIL G A2-5

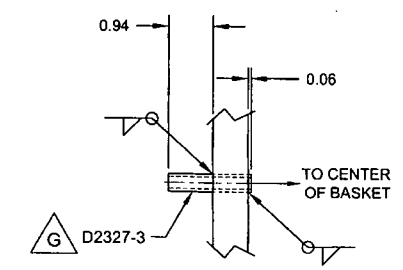


**VIEW B-B** A5-3

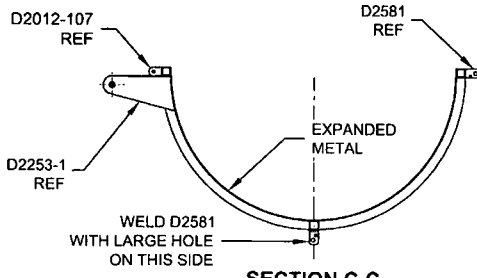
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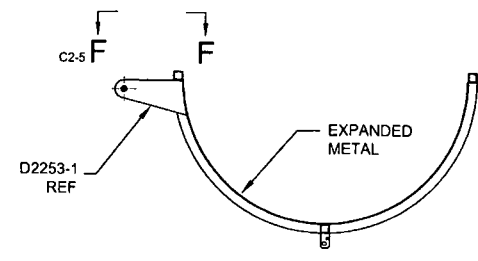
**VIEW F-F** B6-5  
SCALE 4X



**DETAIL G**  
SPACER INSTALLATION  
SCALE 4X



**SECTION C-C** A4-3



**SECTION D-D** A3-3

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

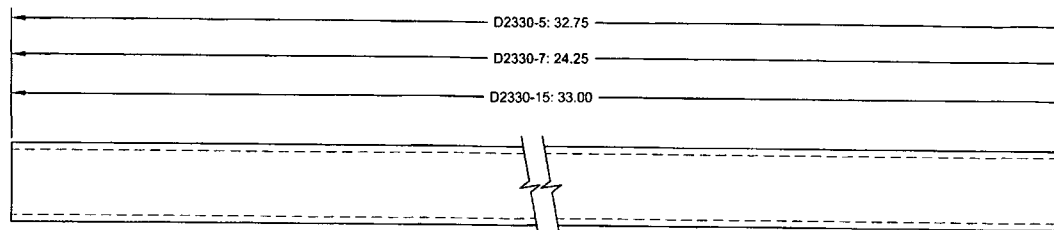
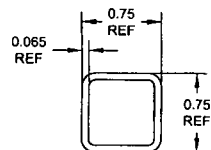
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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

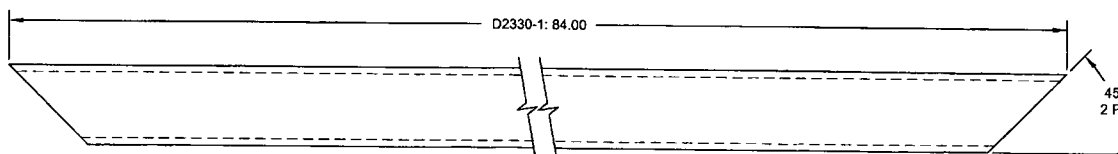
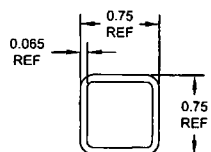
**NOTE:** Date & initial all entries





D2330-5 FRAME  
D2330-7 FRAME  
D2330-15 FRAME

*W/O 58612*






D2330-1 FRAME

**RELEASED**  
*9/10/18*

**NOTES:**

- 1) FRAME MATERIAL: SEE SHEET 1
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

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MFG. APPR.		D2330	SHEET 6 OF 6
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries